

## ***Máster Universitario en Fabricación Digital/ Digital Manufacturing***

### **Subject: ADDITIVE MANUFACTURING**

#### **Description of the Content:**

Advanced Manufacturing has been identified as one of the key factors for sustainable economic growth, job creation and long-term competitiveness. And within this, additive manufacturing is one of its most important fields and one that is expected to have greater growth and development in the future. Additive manufacturing, frequently associated with the term 3D-Printing, is a technology with great innovative potential that is transforming the way of conceiving, designing and manufacturing products.

This course deals with the different technologies related to Additive Manufacturing and is made up of both theoretical and practical aspects. The fundamental objective is to publicize the basic principles of the process (characteristics, advantages and limitations, fields of application, manufacturing strategies and the initial aspects of the design of this type of parts). Another important part of the course will consist of the design, planning and execution of tests and practical cases.

**Character:** OPTIONAL

**Credits:** 5 ECTS

#### **TEACHING**

**Teaching period:** 2nd Year

**Face-to-face modality**

**Language:** English

**Academic year:** 2026-2027

**Lecturers:** Xabier Cearsolo, Maitane Gabilondo, Mainer Arana

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### **CONTENT**

- Introduction to Additive Manufacturing and Additive Manufacturing Technologies
- Scanning and reverse engineering for Additive Manufacturing
- Topology Optimization
- FDM technology
- Stereolithography SLA technology
- HP-4200 Multi Jet Fusion technology
- Metallic materials for Additive Manufacturing
- Laser Metal Deposition (LMD) technology
- Laser Powder Bed Fusion (LPBF) technology

### **BIBLIOGRAPHY**

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- Gebhardt, A., & Hötter, J.-S. (n.d.). *Additive manufacturing : 3D printing for prototyping and manufacturing*.
- Shimamura, K., Singh, M. (Mrityunjay), Ohji, T. (Tatsuki), & Michaelis, A. (n.d.). *Additive manufacturing and strategic technologies in advanced ceramics : a collection of papers presented at CMCEE-11, June 14-19, 2015, Vancouver, BC, Canada*.

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- Wimpenny, D. I., Pandey, P. M., & Jyothish Kumar, L. (2016). Advances in 3D Printing & additive manufacturing technologies. In *Advances in 3D Printing and Additive Manufacturing Technologies*. Springer Singapore. <https://doi.org/10.1007/978-981-10-0812-2>
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- Bian, L. (n.d.). *Laser-Based Additive Manufacturing of Metal Parts*.
- Zohdi, T. I. (n.d.). *Lecture Notes in Applied and Computational Mechanics 60 Continuum and Discrete Element Methods Modeling and Simulation of Functionalized Materials for Additive Manufacturing and 3D Printing: Continuous and Discrete Media*. <http://www.springer.com/series/4623>
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### **COMPETENCES**

- Know the different Additive Manufacturing technologies, the characteristics of each of them and their fields of application.

### **EVALUATION SYSTEM**

- Final exam 100 %